

Work Order ID 108542

October-21-13 7:29:22 AM

108542

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Item ID: D2372 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Quick Release
 Start Date: 10/21/13 Start Qty: 35.00 ***35*** Cust Item ID:
 Required Date: 10/28/13 Req'd Qty: 35.00 ***35*** Customer:
 Reference:

Approvals: Process Plan: ML5 Date: 13-10-21 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D2372 | B | | | | | | | | |
| 100 | Pick Kit | 0.00 | | | | | | | |
| *100* | PURCHASING | | | | | | | | |
| Packaging | Memo | 0.00 | | | | 35x | | | 13/10/21 DAS 36 9-89 |
| Packaging | | | | | | | | | |
| 110 | | 0.00 | | | | | | | |
| *110* | | | | | | | | | |
| Small Fab | Memo | 0.00 | | | | 35x | | | 13/10/21 DAS 36 9-89 |
| Small Fab | ASSEMBLE AS PER DWG | | | | | | | | |
| 120 | QC5- Inspect part completeness to step on W/O | 0.00 | | | | | | | |
| *120* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

DAS
30
9-89

35

13/10/21

Work Order ID 108542

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Item ID: D2372 Accept ***N900040100*** Setup Start ***NS1***
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 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp | DAS 36 9-89 |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|-------------------|
| 130 | Identify as per dwg & Stock Location: <u>G-A</u> | 0.00 | | | | | | | | |
| *130* | | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | 35x | | | 13/10/21 | |
| Packaging | | | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | | |
| *140* | | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | | |
| Quality Control | | | | | | | | | | |

Handwritten signatures and dates:
 13/10/21
 13-10-21
 13-10-21

Picklist Print

October-21-13 7:29:25 AM

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Work Order ID: 108542

108542

Parent Item: D2372

D2372

Parent Item Name: Quick Release

Start Date: 10/21/13

Required Date: 10/28/13

Start Qty: 35.00

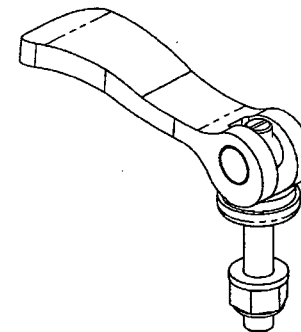
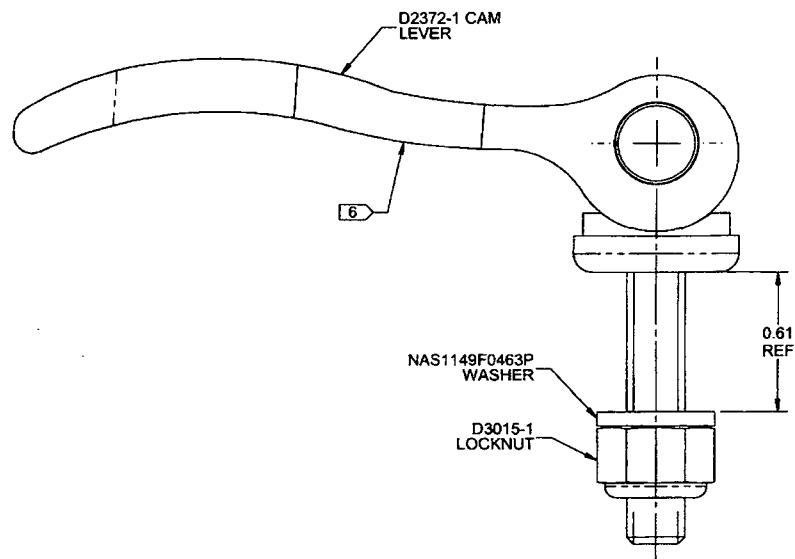
Required Qty: 35.00

Comments: IPP: C03.06.06Reformat; Updated Step 2KJ/RF
12.02.07 AS PER REV.B DD verf:JLM IPP REV:B

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|-----------------|---------------|----------------|-------------------|
| *D2372-1* Cam Lever | | Manufactured | No | | | 100 | Each | 2.0000 | 1 | 35 | ** | 13/10/21 | DAS 36 9-89 |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | GA | | | | 2 | | | | | |
| | | | | 86157 | | | | 2 | | | | | |
| D3015-1 Lock Nut | | Manufactured | No | | | 100 | Each | 137.0000 | 1 | 35 | ** | 13/10/21 | DAS 36 9-89 |
| *D3015-1* | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | ST023 | | | | 137 | | | | | |
| | | | | 14710 | | | | 137 | | | | | |
| NAS1149F0463P Washer | | Purchased | No | | | 100 | Each | 486.0000 | 1 | 35 | ** | 13/10/21 | DAS 36 9-89 |
| *NAS1149F0463P* | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | ST295 | | | | 486 | | | | | |
| | | | | 124859 | | | | 486 | | | | | |

| ITEM | QTY | PART NUMBER | DESCRIPTION |
|------|-----|---------------|---------------|
| | X | D2372 | QUICK RELEASE |
| 1 | 1 | D2372-1 | CAM LEVER |
| 2 | 1 | D3015-1 | LOCKNUT |
| 3 | 1 | NAS1149F0463P | WASHER |

SPECIFICATION CONTROL DRAWING



108542 MLS
13-10-21

RELEASED
2012-02-06
JW

D2372 QUICK RELEASE

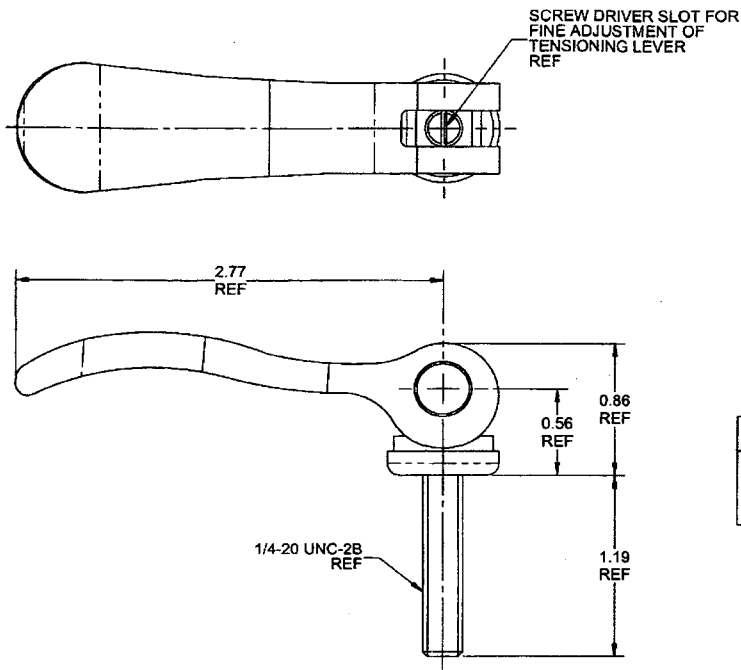
NOTES:

- 1) MATERIAL: SEE SHEET 2
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2372" AND B/N "BXXXXX" PER DART QSI 044 6.5 (LABEL)
- 7) WEIGHT: 0.11 lbs.

| B | RE-DRAWN IAW QSI 043/044: SUPPLIER AND SUPPLIER P/N WERE "NORCO" AND "25-5129-01". REF. PAR12-159. | MB | 12.01.31 |
|------------|--|---|--------------|
| A | NEW ISSUE | BW | 05.02.24 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | BW | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | [Signature] | | |
| CHECKED | [Signature] | DRAWING NO. | REV. B |
| MFG. APPR. | [Signature] | D2372 | SHEET 1 OF 2 |
| APPROVED | [Signature] | TITLE | SCALE |
| DE APPR. | [Signature] | QUICK RELEASE | NTS |
| DATE | 12.01.31 | <small>COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | |

108542

SPECIFICATION CONTROL DRAWING



D2372-1 CAM LEVER

| DART PART NUMBER | DESCRIPTION | SUPPLIER | SUPPLIER PART NUMBER | MATERIAL | WEIGHT |
|------------------|-------------|---|----------------------|---|----------|
| D2372-1 | CAM LEVER | REID TOOLS (PREFERRED) McMASTER-CARR (ALTERNATE) | KCL-208 5720K52 | HANDLE: ALUMINUM CAM WASHER: NYLON THREADED STUD, PIN, CAP WASHER: STAINLESS STEEL | 0.10 lbs |

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE TABLE

RELEASED
2012-02-06

| | | | |
|--|----------|--|--------------|
| DESIGN | BV | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | Y | DRAWING NO. | REV. B |
| MFG. APPR. | ES | D2372 | SHEET 2 OF 2 |
| APPROVED | W | TITLE | SCALE |
| DE APPR. | # | QUICK RELEASE. | NTS |
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